

shp 11/01

Dart Aerospace Ltd.

Date: Thursday, 10/01/2008 11:50:21 AM  
User: Linda Lacelle

## Process Sheet

**Customer** : CU-DAR001 Dart Helicopters Services  
**Job Number** : 36704  
**Estimate Number** : 11346  
**P.O. Number** : *N/A*  
**This Issue** : 10/01/2008 **S.O. No.** : *N/A*  
**Prsht Rev.** : NC  
**First Issue** : *N/A* **Type** : MACHINED PARTS  
**Previous Run** : 25182  
**Written By** : *[Signature]*  
**Checked & Approved By** : *[Signature]*  
**Comment** : Est RevB Removed Manufacturing  
Est Rev:C As per Dsi9351 07-03-14 JLM  
Est Rev:D 07-07-28 As per Rev E JLM Verified By:ec

**Drawing Name** : 4-MAN SHOULDER HARNESS  
**Part Number** : D412702015  
**Drawing Number** : N/A  
**Project Number** : N/A  
**Drawing Revision** : E  
**Material** : *N/A*  
**Due Date** : 11/01/2008 **Qty:** 1 **Um:** Each

## Additional Product

Job Number:



Seq. #:	Machine Or Operation:	Description :
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1.0	DC	DOCUMENT CONTROL
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*KS 08.01.10 (1)***Comment:** DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-702-015 CHG001

*08/01/11*

2.0	PACKAGING 1	PACKAGING RESOURCE #1
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**Comment:** PACKAGING RESOURCE #1

Pick Packing Kit

3.0	D31981	Fitting
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**Comment:** Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 D3198-1 Fitting

*B35282**AR**08/01/11**(X1)*

4.0	D3215043	Harness Assembly
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**Comment:** Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 D3215-043 Harness Assembly

*B30737**AR**08/01/11**(X1)*

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Drawing Name: 4-MAN SHOULDER HARNESS

Job Number: 36704

Part Number: D412702015

Job Number:



Seq. #:

Machine Or Operation:

Description :

5.0

D355111

HOOK AND LOOP TIE



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

HOOK AND LOOP TIE

BATCH:

B3127

AS

08/01/11

(X)

6.0

AN45A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total : 4.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

4 AN4-5ABolt

M100857

AS

08/01/11

(X)

7.0

AN420A

Bolt



Comment: Qty.: 8.0000 Each(s)/Unit Total : 8.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

8 AN4-20A Bolt

M100895

AS

08/01/11

(X)

8.0

AN960JD416

Washer



Comment: Qty.: 20.0000 Each(s)/Unit Total : 20.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

20 AN960JD416

WASHER

M105906

AS

08/01/11

(X)

9.0

MS21042L4

Nut



Comment: Qty.: 12.0000 Each(s)/Unit Total : 12.0000 Each(s)

Pick: Packing Kit

Qty Part Number Description Batch

12 MS21042L4

NUT

M105054

AS

08/01/11

(X)

10.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

AS

08/01/11

(X)

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Job Number:



Seq. #:

Machine Or Operation:

Description :

11.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Identify and pack for shipping as per PPP D412-702-015

Location:

PPP Rev: ReVA

8/1/11

SP (N)

12.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

208/01/11

Job Completion



mi 2008/1/11

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